

# *Semiconductor-Based Photocatalysts Degradation of Methyl Orange Using CuO-Fe<sub>2</sub>O<sub>3</sub> Nanocomposites*

Sukma Hayati AE<sup>1</sup>, Ratnawulan<sup>2</sup>, and Ramli<sup>3</sup>

<sup>1</sup>The graduate student of Physics, Universitas Negeri Padang, Padang

<sup>2</sup>The Graduate student of Physics Education, Universitas Negeri Padang, Padang

<sup>2</sup>The Graduate student of Physics Education, Universitas Negeri Padang, Padang



**Abstract** - Indonesia is a country rich in natural resources. One of the resources is natural material including minerals and the metals such as iron ore, copper, silica, bauxite, tin, nickel, etc. However, Indonesia only has been using the raw materials for exportation. The low utilization of hematite (Fe<sub>2</sub>O<sub>3</sub>) in iron ore and tenorite (CuO) in copper motivated the researcher to improve the use value of the two materials. The effort made by the researcher was developing hematite (Fe<sub>2</sub>O<sub>3</sub>) and tenorite (CuO) into a semiconductor nanocomposite photocatalyst CuO-Fe<sub>2</sub>O<sub>3</sub> that had the degradation ability of *methyl orange*.

It was an experimental research. The research was the development of nanocomposite photocatalyst materials of CuO-Fe<sub>2</sub>O<sub>3</sub>. These materials were used for observe degradation ability of methyl orange under the sunlight. Then, the thin layer formed from it was characterized by using *Uv-Vis*.

The result from this research showed that the long solar radiation duration of the materials affected the degradation ability of *Methyl Orange*. The percentage of degradation also increased when they were heated up from 2 hours (0.2377%) to 4 hours (2.2043%) and continuously increased when 6 hours radiated (5.1866%). The longer the sample was radiated, the higher the percentage was. The optimal *Methyl Orange* degradation ability was obtained when it was radiated for 6 hours (5.1866%).

**Keywords** - Nanocomposites, Photocatalyst, Percentage of Degradation, *Methyl Orange*.

## I. INTRODUCTION

As one of rich areas in natural resources, Indonesia possesses various natural materials such as iron ore, copper, silica, bauxite, tin, nickel and others. These materials have been only used until its raw level for export. The low utilization of hematite (Fe<sub>2</sub>O<sub>3</sub>) in iron ore and tenorite (CuO) in copper encouraged the researcher to increase the use value of both materials. Hematite can be found in natural materials such as iron ore. It is one of excessive minerals that can be easily found in nature. About 5% of the earth crust is formed by the ore [1]. The ore is classified into several types of iron oxide. They are hematite ( $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>), maghemite ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>), magnetite (Fe<sub>3</sub>O<sub>4</sub>), goethite (FeOOH), limonite FeOOH<sub>n</sub>H<sub>2</sub>O and siderite (FeCO<sub>3</sub>) [2]. The ore that has been through calcination process up to the temperature of 800<sup>0</sup>C has become hematite in all phases [3]. Since Indonesia has been only using the raw material, it does not get optimal benefit.

In fact, hematite is a type of iron oxide that is very beneficial to society or industry. Hematite is a major component for photoelectrochemical solar cells [4], acetone gas sensors [5], as a catalyst in oil production [6], pigments in industries such as the dye industry in paint, ceramic, glass, textile, plastics and coatings [7].

Not only hematite can be found in natural materials, but tenorite (CuO) can also be found in natural materials. Tenorite can be found in copper material. In Tembaga Nagari Pinti Kayu Kec. Koto Parik Gadang Diatch Solok Selatan District, West Sumatra, all of its phases are tenorite (CuO) when they are calcinated at a temperature of 1000oC [8]. Tenorite particle size is 67.85 nm at 20 hours milling time [9]. CuO is applied as a catalyst, sensor, supercapacitor, lithium ion battery, adsorbent, self-cleaning, anti-corrosion, etc. [10].

The low utilization of hematite (Fe<sub>2</sub>O<sub>3</sub>) derived from iron ore and tenorite (CuO) from copper raises the desire of

researchers to increase the use value of these two materials. Efforts carried out by the researchers were developing hematite (Fe<sub>2</sub>O<sub>3</sub>) and tenorite (CuO) into CuO-Fe<sub>2</sub>O<sub>3</sub> nanocomposite. The incorporation of Fe<sub>2</sub>O<sub>3</sub> and CuO into a composite, is due to the catalytic activity of Fe<sub>2</sub>O<sub>3</sub> / CuO better than CuO and Fe<sub>2</sub>O<sub>3</sub> only [11]. The efforts of the researchers were to develop hematite (Fe<sub>2</sub>O<sub>3</sub>) and tenorite (CuO) into a CuO-Fe<sub>2</sub>O<sub>3</sub> nanocomposite photocatalyst semiconductor which has the ability to degrade methyl orange.

## II. REVIEW OF RELATED LITERATURE

### 1. Iron Ore

Iron ore is one of the abundant types of minerals found in nature. About 5% of the earth's crust is composed of iron ore [1]. The presence of iron ore in nature can be in the form of rocks, very hard corals, small grains and can be loose soil with a variety of colors from black to red [12]. Available color differences in iron ore depend on iron oxide and iron ore constituent compounds. The most dominant constituent of iron ore is iron (Fe) in addition to other constituent elements such as Mn, Si and Al [13]. Iron oxide found in iron ore can be magnetite (Fe<sub>3</sub>O<sub>4</sub>), hematite ( $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>), maghemite (hem-Fe<sub>2</sub>O<sub>3</sub>), [14], wustite (FeO) [15], goethite (FeOOH), limonite (FeOOH<sub>n</sub>H<sub>2</sub>O), and siderite (FeCO<sub>3</sub>) [2].

Hematite ( $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>) is one of the iron oxides found in iron ore. Hematite ( $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>) is a stable iron oxide in ambient conditions at a price that is cheap, non-toxic, and environmentally friendly [16]. Hematite is an n-type semiconductor that has a 2.2 eV band gap [17]. Hexagonal granular shape, round stone appearance. In general, the shape is massive, the mass contains granules, the surface is colorful, the color of the mineral rocks is brownish red [18], the hematite has a reddish color after it is isolated [16]. Synthesis of nano particles using a top down method such as the HEM method. This HEM method has been used by Putri to obtain nano-sized hematites. The optimal time needed to make hematite into nanoparticles is at 5 hours milling time [18].

### 2. Copper

Copper ore is a mineral that can be found in nature. In the realm of existence this is not in the form of elements but in the form of compounds. The oxide content in copper is in the form of tenorite (CuO) [19], chalcocite (Cu<sub>2</sub>S), bornite (Cu<sub>5</sub>FeS<sub>4</sub>), chovelite (CuS), enargite (Cu<sub>3</sub>AsS<sub>4</sub>). The main minerals are malachite (Cu<sub>2</sub>(CO<sub>3</sub>)(OH)<sub>2</sub>) and Azurite (Cu<sub>3</sub>(OH)<sub>2</sub>(CO<sub>3</sub>)<sub>2</sub>) copper oxide [20]. Phases found in copper ore can be deposition due to changes in calcination temperature [21].

Tenorite is one of the phases found in copper ore. Tenorite is a misnomer of copper oxide. Tenorite can be found in nature in copper material. Tenorite is a member of copper oxide prepared by Cu and O. Tenorite has a monoclinic crystal system with cell dimensions  $a = 4.6853 \text{ \AA}$ ,  $b = 3.4257 \text{ \AA}$  and  $c = 5.1303 \text{ \AA}$ , ( $\alpha = 90^\circ$ ,  $\beta = 99^\circ$ , ( $\gamma = 90^\circ$  groups the space is C2 / c [8] Tenorite has a density of 6.5 gcm<sup>-3</sup>.

CuO is a p-type semiconductor with a band gap of about 1.2 eV [16] Tenorite grain size is finer or in the form of nanoparticles with a variation of 10 hours milling time, 20 hours, 30 hours and 40 hours. The optimum tenorite grain size at milling time of 20 hours is 30.27 nm. The grain size obtained is relevant to the particle size of the SEM results at 20 hours ie 67.85 nm [9].

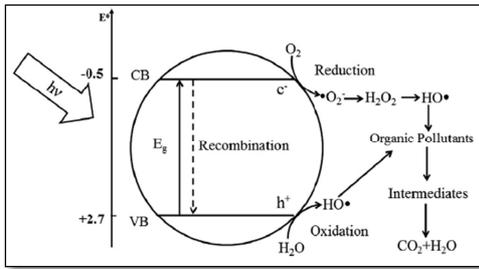
### 3. Photocatalyst

Photocatalyst is a catalyst that works with the help of light (photons). Photocatalysts are defined as chemical transformation processes in the presence of catalysts and the aid of light [22]. In this process light acts as a trigger and catalyst as an accelerator of the chemical transformation process. In photocatalysts, the catalyst must have the ability to absorb photon energy. The absorption of the catalyst utilized in the photocatalyst process is owned by semiconductor materials. Some semiconductor materials are reported to have photocatalyst capabilities such as TiO<sub>2</sub>, CuO, ZnO and Fe<sub>2</sub>O<sub>3</sub> [23].

The use of semiconductor material as a catalyst in the photocatalyst process has several benefits. As reported the advantages of using photocatalyst semiconductors include being able to carry out total mineralization of organic pollutants, the cheap cost, the relatively fast process, non-toxic and has the ability to use long-term [24]. The use of semiconductors is able to degrade a number of pollutants [25].

In semiconductor materials there are terms of conduction bands and valence bands. The conduction band and valence band have an important role in the semiconductor photocatalyst process. The distance between the conduction band and the valence band is called a bandgap. The energy band gap is the energy needed by an electron to be excited from the valence band to the conduction band. Good semiconductor band gap energy is in the range of 1 eV [25]. If the band gap of a compound or element increases the photocatalyst effect decreases and the electrons will be more difficult to be excited. The difficulty of electrons to be excited is due to the greater energy needed to excite the electron [22].

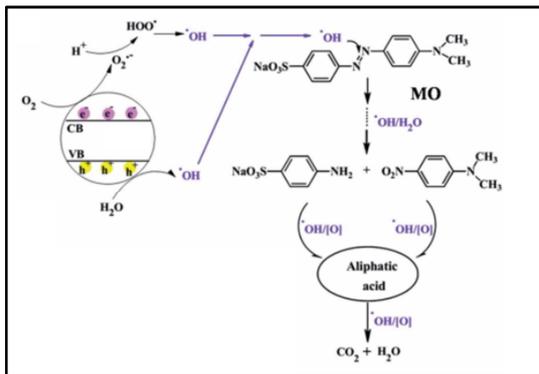
A semiconductor can undergo a photo-excitatory process when it absorbs energy that is suitable or greater than the band gap energy. When the excitation process takes place an electron transfer occurs from the valence band to the conduction band. A positive hole will be formed in the valence band left by the electron. So that in the photoexcitation process electrons are generated in the conduction band and hole in the valence band. The electron-hole pair will mostly recombine; others will survive to the surface of the semiconductor and experience a redox reaction to the molecules adsorbed on the photocatalyst surface. Hole can initiate oxidation reactions and electrons will initiate chemical reduction reactions around the semiconductor surface, has been displayed in Picture 1.



Picture. 1 The Scheme of Photocatalyst Activities [22]

In the picture, a hole in the valence band interacts with nucleophilic molecules, forming radicals (oxidation processes). While electrons in the conduction band when interacting with molecules that are electrophilic produce radicals (the reduction process). If this process continues it is called the photocatalytic process. The oxidation reaction will take place when excited electrons diffuse onto the surface of the catalyst. Specifically, (h<sup>+</sup>) can react with the surface H<sub>2</sub>O or OH<sup>-</sup> to produce hydroxyl radicals (\*OH) and reduction occurs when (e<sup>-</sup>) reacts with oxygen (O<sub>2</sub>) to produce superoxide radical anions (\*O<sub>2</sub><sup>-</sup>). The hydroxyl radical has strong oxidizing properties and has a large redox potential of 2.8 V. The potential possessed by hydroxyl radicals is strong enough to oxidize most organic substances. The total degradation of organic pollutants will produce CO<sub>2</sub> (carbon dioxide), H<sub>2</sub>O (water), and mineral acids [25].

Semiconductor photocatalytic activity is influenced by several factors. The factors determining the photocatalyst activity are surface morphology, surface area, crystalline phase, crystallinity [26] and crystal size especially on the nanoscale [27]. Not only dry sample impurities can be degraded by semiconductor particles, but the degradation process of pollutants (impurities) on aqueous media can also be degraded by semiconductor particles. The process of degradation of orange methyl is shown in picture 2.

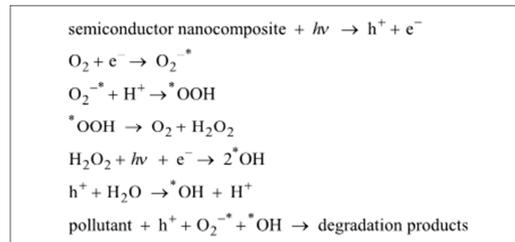


Picture 2. Photodegradation of Methyl Orange [28]

In picture 2 the mechanism of methyl orange degradation ability is shown. At first the electrons in the conduction band react to oxygen then form OH radicals as well as the holes react with H<sub>2</sub>O also forming OH radics. The resulting OH radicals cut the bonds of Methyl Orange (C<sub>14</sub>H<sub>14</sub>N<sub>3</sub>NaO<sub>3</sub>S)

to (NaO<sub>3</sub>C<sub>6</sub>SH<sub>6</sub>N and C<sub>8</sub>H<sub>10</sub>N<sub>2</sub>O<sub>2</sub>). OH radicals break the bonds (NaO<sub>3</sub>C<sub>6</sub>SH<sub>6</sub>N and C<sub>8</sub>H<sub>10</sub>N<sub>2</sub>O<sub>2</sub>) to Aliphatic acid. OH radicals break Aliphatic acid bonds into CO<sub>2</sub> and H<sub>2</sub>O.

Semiconductor materials generally have the ability as photocatalyst materials. In a single semiconductor state the photocatalyst activity is rather slow, due to the recombination of electron pairs and fast holes. Many approaches can be taken to improve photocatalyst activities such as the selection of the synthesis method, semiconductor composites, and coupling [29]. The photocatalyst activity of semiconductor material is increasing when the material is combined as a semiconductor composite. In general, the mechanism of photocatalytic degradation through semiconductor-based nanocomposite can be shown in Picture 3.



Picture 3. Mecanism of Semiconductor Photocatalyst[30]

In Figure 3 when a semiconductor photocatalyst is subjected to its light energy @equal to or greater than the semiconductor bandgap, an electron-hole pair is formed due to the absorption of the energy of the photon (hv). Composite CuO / Fe<sub>2</sub>O<sub>3</sub> has Eg (2.05 eV) [31], if the composite of CuO / Fe<sub>2</sub>O<sub>3</sub> is subjected to light with such energy, there will be electron displacement which will later function in degrading impurities.

### III. RESEARCH METHOD

In Picture 3 when a semiconductor photocatalyst is subjected to its energy light equal to or greater than the semiconductor bandgap, an electron-hole pair is formed due to the absorption of the energy of the photon (hv). Composite CuO / Fe<sub>2</sub>O<sub>3</sub> has Eg (2.05 eV) [31], if the composite of CuO / Fe<sub>2</sub>O<sub>3</sub> is subjected to light with such energy, there will be electron displacement which will later function in degrading impurities.

### IV. RESULT

Determining the ability of CuO-Fe<sub>2</sub>O<sub>3</sub> nanocomposite to degrade impurities was carried out by placing CuO-Fe<sub>2</sub>O<sub>3</sub> nanocomposite in the impurities solution of Methyl orange. The results of the percentage of MO degradation by CuO-Fe<sub>2</sub>O<sub>3</sub> nanocomposite catalyst are shown in table 1.

Table 1. Data on the effect of the radiation duration on the absorbance of UV-Vis spectrometer measurements and percentage of methyl orange degradation by CuO-Fe<sub>2</sub>O<sub>3</sub> nanocomposite catalyst.

Lama Penyinaran	Absorbansi	% Degradasi
2 jam	1,3849	0,2377
4 jam	1,3576	2,2043
6 jam	1,3162	5,1866

Table 1 shows the relationship between variations in irradiation on absorbent values and percentage degradation of methyl orange. Radiation variations given are irradiation of 2 hours, 4 hours and 6 hours. The longer the irradiation, the more absorbance it gets. The decreasing absorbance is inversely proportional to the greater% of degradation. The lower absorbance means more MO degraded. The effect curve for the length of irradiation on the absorbance of UV-Vis spectrometers and the percentage of orange methyl degradation by CuO-Fe<sub>2</sub>O<sub>3</sub> nanocomposite catalyst can be seen in Picture 4.

Picture 4. Curve effect of the radiation on UV-Vis spectrometer measurement and percentage of methyl orange degradation by CuO-Fe<sub>2</sub>O<sub>3</sub> nanocomposite catalyst

From Picture 4, the percentage of degradation increases significantly. This shows that the longer the sample is irradiated, the more degradation percent will be. The increasing percent of degradation is related to the duration of irradiation. The longer the irradiation, the longer the contact time between photons and catalysts, the more electrons and holes are generated as a result [32]. Percentage of degradation increases when heated from 2 hours to 4 hours and continues to increase at 6 hours solar radiation

## V. DISCUSSION

Percentage of degradation for each radiation variation of 2 hours, 4 hours and 6 hours is 0.2377%, 2.2043% and 5.1866%. The longer the sample is irradiated, the more degradation percent will be. The process of deriving pollutants can occur if the CuO / Fe<sub>2</sub>O<sub>3</sub> composite is subjected to light whose light energy is larger than the energy  $E_g$ , there will be electron displacement [31]. The electrons are in the semiconductor CB and the holes in the VB migrate to the surface of the semiconductor photocatalyst. This is followed by active active oxidative generation, hydroxyl radicals (\*OH), superoxide radicals (O<sub>2</sub><sup>-</sup> \*) and holes (h<sup>+</sup>). \*OH radicals are the main oxidative species in photocatalytic reactions to reduce pollutants

At first the electrons in the conduction band react with oxygen then form OH radicals as well as the holes react with H<sub>2</sub>O, forming OH radicals [28]. The OH radicals cut the bonds of Methyl Orange (C<sub>14</sub>H<sub>14</sub>N<sub>3</sub>NaO<sub>3</sub>S) to (NaO<sub>3</sub>C<sub>6</sub>SH<sub>6</sub>N and C<sub>8</sub>H<sub>10</sub>N<sub>2</sub>O<sub>2</sub>). OH radicals break the bonds (NaO<sub>3</sub>C<sub>6</sub>SH<sub>6</sub>N and C<sub>8</sub>H<sub>10</sub>N<sub>2</sub>O<sub>2</sub>) to Aliphatic acid. OH radicals break Aliphatic acid bonds into CO<sub>2</sub> and H<sub>2</sub>O. The longer the irradiation, the longer the contact time between photons and catalysts, the more electrons and holes are generated as a result [32]. The more electrons and holes that are regenerated, the more pollutants (MO) that can be degraded.

## VI. CONCLUSION

The duration of solar radiation on nanocomposites CuO-Fe<sub>2</sub>O<sub>3</sub> affected the dirt degradation (*Methyl Orange*). The optimum percentage of the degradation (*Methyl Orange*) was obtained when the nanocomposites were solar radiated for 6 hours (5.1866%)

## REFERENCES

- [1] Kiptarus, Joan J., Alex M. Muumbo, Augustine B. Makokha1, Stephen K. Kimutai1. 2015. *Characterization of Selected Mineral Ores in the Eastern Zone of Kenya: Case Study of Mwingi North Constituency in Kitui County*. International Journal of Mining Engineering and Mineral Processing 2015, 4(1): 8-17 DOI: 10.5923/j.mining.20150401.02
- [2] Cornell, R.M., and Scwertman. U., 2003. *The Iron Oxides: Structure, Reaction, Occurrences and Uses*, WILEY-VCH GmbH&Co, KgaA, Weinheim, Germany, ISBN: 3-527-30274-3
- [3] Anggraeni, N. D. 2008. *Analisis SEM (Scanning Electron Microscopy) dalam Pemantauan Proses Oksidasi Magnetite menjadi Hematit*. Seminar Nasional-VII Rekayasa dan Aplikasi Teknik Mesin di Industri Kampus ITENAS. ISSN 1693-3168
- [4] Shinde, S. S. , R. A. Bansde, C. H. Bhosale, and K. Y. Rajpure. 2011. *Physical properties of hematite-Fe<sub>2</sub>O<sub>3</sub> thin films: application to photoelectrochemical solar cells*. Vol. 32, No. 1 Journal of Semiconductors. DOI:10.1088/1674-4926/32/1/013001
- [5] Suhendi ,E, L. Hasanah, D.S. Gustaman. 2012. *Pengaruh Penambahan Nio Terhadap Karakteristik Keramik Film Tebal Fe<sub>2</sub>O<sub>3</sub> Untuk Sensor Gas Aseton*. Jurnal Pendidikan Fisika Indonesia 8 (2012) 222-227. ISSN: 1693-1246
- [6] Sarker, Moinuddin and Mohammad Mamunor Rashid. 2012. *Crude Oil Production for Refinery Petroleum Industry from All Kind of Polymer Waste Using Ferric Oxide (Fe<sub>2</sub>O<sub>3</sub>) Catalyst*. International Journal of Renewable Energy Technology Research Vol. 1, No. 1, PP: 30 - 38, December 2012, ISSN: 2325-3924
- [7] Septityana, Kukul Dewi, Priyono, Nurul taufik. 2013. *Sintesis dan karakterisasi pigmen hematit  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> dari bijih besi alam melalui metode presipitasi*. Youngster Physics Journal Vol.1, No.4, juli 2013, hal 95-100

- [8] Zeffry, Robby, Ratnawulan, Yohandri, 2015. *Pengaruh Temperatur Kalsinasi Terhadap Struktur Tembaga Oksida Dari Daerah Pinti Kayu Kec. Koto Parik Gadang Diatesh Kabupaten Solok Selatan*. PILLAR OF PHYSICS, Vol. 5. April 2015, 65-72
- [9] Gusriyanti. 2017. *Pengaruh Waktu Milling Terhadap Sifat Fisis Nanopartikel Tenorite (CuO) dari Mineral Tembaga Nagari Pinti Kayu Kecamatan Parik Gadang di Ateh Kabupaten Solok Selatan Menggunakan HEM-E3D*. Universitas Negeri Padang
- [10] He, Zhiwei, Zhiliang Zhang, Jianying He. 2016. *CuO/Cu based superhydrophobic and self-cleaning surfaces*. Scripta Materialia 118 (2016) 60–64 © 2016 Elsevier B.V. All rights reserved.
- [11] Wang, Y., Xia, X., Zhu, J., Li, Y., Wang, X., Hu, X. 2011. *Catalytic activity of nanometer-sized CuO/Fe<sub>2</sub>O<sub>3</sub> on thermal decomposition of AP and combustion of AP-based propellant*. Combust. Sci. and Tech. 183. pp. 154-162.
- [12] Meyer K. 1980. *Pelletizing Of Iron Ores*. Germany : Springer-Verlag Berlin
- [13] Hayati, Sukma. 2014. *Pengaruh Variasi Temperatur Kalsinasi Terhadap Karakteristik Besi Oksida dari Bijih Besi yang Terdapat di Sungai Kunyit Kecamatan Sangir Balai Janggo, Kabupaten Solok Selatan*. UNP : Padang.
- [14] Wu, Wei, Zhaohui Wu, Taekyung Yu, Changzhong Jiang and Woo-Sik Kim. 2015. *Recent progress on magnetic iron oxide nanoparticles: synthesis, surface functional strategies and biomedical applications*. National Institute for Materials Science Science and Technology of Advanced Materials Sci. Technol. Adv. Mater. 16 (2015) 023501 (43pp) doi:10.1088/1468-6996/16/2/023501
- [15] Komatina, M., Heinrich W., Gudenau. 2004. *The sticking problem during direct reduction of fine iron ore in the fluidized bed*. Jurnal of metallurgy 309-3
- [16] Azhari, Ayu. 2012. *Penggunaan Komposit CuO-Fe<sub>2</sub>O<sub>3</sub> Untuk Antibakteri Dan Fotokatalisis Degradasi Eriochrome Black-T Dengan Radiasi Sinar Tampak*. Artikel PPs-Kimia Unand 2012
- [17] Dhal, Jyoti Prakash. 2015. *Novel metal oxide nanostructures for adsorption and photocatalytic degradation of organic dyes from aqueous stream*. Thesis department of chemistry national institute of technology ourkela-769008, odisha, india.
- [18] Putri, Zulianis Eka. 2016. *Pengaruh Waktu Milling Terhadap Sifat Fisis Hematit (Fe<sub>2</sub>O<sub>3</sub>) Bijih Besi dari Kecamatan Sangir Balai Janggo, Kabupaten Solok Selatan*. Universitas Negeri Padang.
- [19] Chauhan, Diwakar, V R Satsangi, Sahab Dass And Rohit Shrivastav. 2006. *Preparation and characterization of nanostructured CuO thin films for photoelectrochemical splitting of water*. Bull. Mater. Sci., Vol. 29, No. 7, December 2006, pp. 709–716. © Indian Academy of Sciences.
- [20] Purnama, Rauf, 2008. *Studi peningkatan Nilai Tambah Sumber Daya Alam Tembaga*. Depertemen Perindustrian Republik Indonesia
- [21] Ratnawulan, Ahmad Fauzi, and Sukma Hayati AE. 2017. *Effect of calcination temperature on phase transformation and crystallite size of copperoxide (CuO) powders*. Citation: AIP Conference Proceedings 1868, 060009 (2017); View online: <https://doi.org/10.1063/1.4995173> View Table of Contents: <http://aip.scitation.org/toc/apc/1868/1> Published by the American Institute of Physics
- [22] Wibowo, Heri Sutanto Singgih. 2015. *Semikonduktor Fotokatalis Seng Oksida dan Titania (Sintesis, Deposisi dan Aplikasi)*. Semarang: Telescope. ISBN : 978-602-735-620-7
- [23] Kunarti, Eko Sri , Endang Tri Wahyuni dan Feri Eka Hermawan. 2009. *Pengujian Aktmitas Komposit Fe<sub>2</sub>O<sub>3</sub>-SiO<sub>2</sub> Sebagai Fotokatalis Pada Fotodegradasi 4-Klorofenol*. J. Manusia Dan Lingkungan, Vol. 16, No.1, Maret 2009:54-64
- [24] Dhamayanti, Yuni Karna Wijaya dan Iqmal Tahir. 2005. *Fotodegradasi zat warna methyl orange menggunakan Fe<sub>2</sub>O<sub>3</sub>-montmorillonit dan sinar ultraviolet*. Proseding Seminar Nasional DIES ke 50 FMIPA UGM , 17 September 2005
- [25] Yusni Nurdani. 2009. *Sintesis dan Karakterisasi CuO-Bentonit Serta Aplikasinya Sebagai Fotokatalis*. Laporan Penelitian. UI Depok.
- [26] Sutrisno H, Arianingrum R dan Ariswan. 2005. *Silikat dan Titanium Silikat Mesopori-Mesostruktur Berbasis Struktur Heksagonal dan Kubik*. Jurnal Matematika dan Sains, 10 (2): 69-74.
- [27] Kustiningsih, Slamet, Mulia, dan Purwanto. 2009. *Sintesis dan Karakterisasi Fotokatalis TiO<sub>2</sub> Nanotubes Dengan Metode Kombinasi Hydrothermal dan Sonikasi*. Seminar Nasional Teknik Kimia Indonesia.
- [28] Wang, Chong-Chen, Jian-Rong Li, Xiu-Liang Lv, Yan-Qiu Zhang and Guangsheng Guo. 2014. *Photocatalytic organic pollutants degradation in metal-organic frameworks*. Energy & Environmental Science. Energy Environ. Sci., 2014, 7, 2831 DOI: 10.1039/c4ee01299b
- [29] He, Jinjin, Junbo Zhong, Jianzhang Li, Shengtian Huang & Jun Zeng. 2015. *Fabrication and Improved Photocatalytic Performance of Pd/α-Fe<sub>2</sub>O<sub>3</sub>*. Synthesis and Reactivity in Inorganic, Metal-Organic, and Nano-Metal Chemistry, 45:5, 673-677, DOI: 10.1080/15533174.2013.843544
- [30] Kumar, Suneel ,Ashish Kumar, Ashish Bahuguna, Vipul Sharma and Venkata Krishnan. 2017. *Two-dimensional carbon-based nanocomposites for photocatalytic energy generation and environmental remediation applications*. Beilstein J. Nanotechnol. 2017, 8, 1571–1600. doi:10.3762/bjnano.8.159 Received 15 Apr 2017, Accepted 30 Jun 2017, Published 03 Aug 2017
- [31] Asl, Mohammad Ilbeigi, Mohsen Mehdipour Ghazi, Mansour Jahangiri. 2016. *Synthesis, characterization and degradation activity of Methyl orange Azo dye using synthesized CuO/α-Fe<sub>2</sub>O<sub>3</sub> nanocomposite*. Journal homepage: <http://aet.irost.ir> . Advances in Environmental Technology 3 (2016) 143-151
- [32] Fujishima, A. Hashimoto, and T. Watanabe. 1999. *TiO<sub>2</sub> Photocatalysis fundamentals and application*, BKC, Inc. Japan.